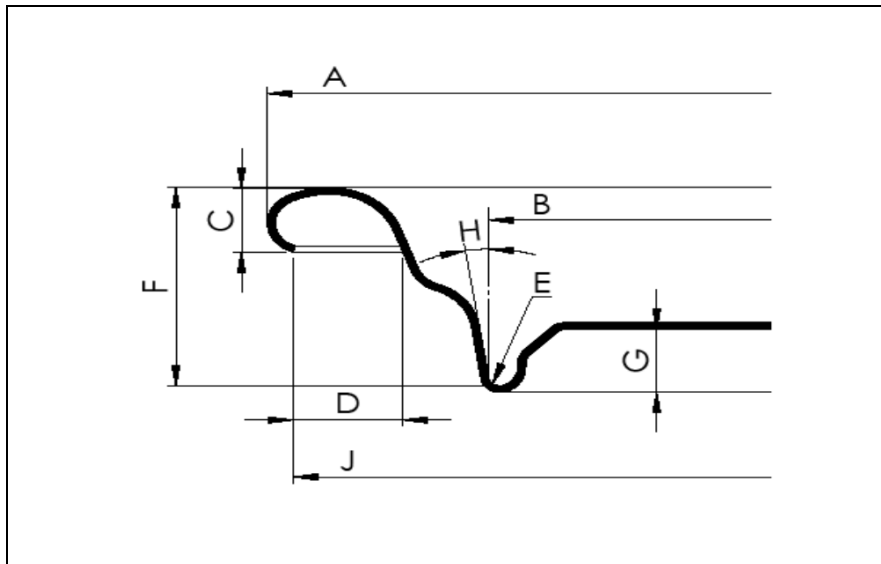
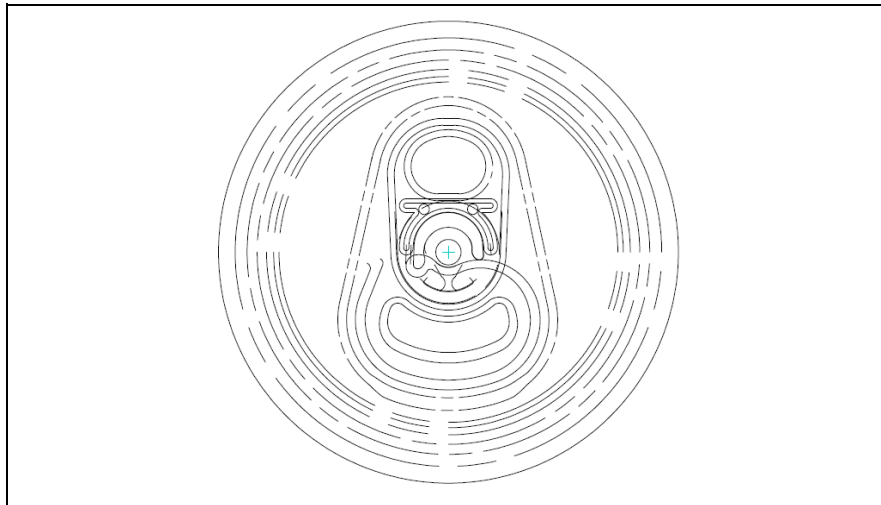




Ball Corporation
Beverage Packaging
Europe

PRODUCT DATA SHEET



PRODUCT DESCRIPTION

202 (52 mm diameter)
CDL Large Opening End

All dimensions are in millimetres and are reference unless stated otherwise.

Material :	0,208	mm
Buckle :	620	kPa minimum
Missile :	550	kPa minimum
Sponginess maximum :	44 mm per 650 ends	(standard tab)

A Curl diameter	59,30	± 0,25
B Countersink diameter	47,42	reference
C Curl height	2,07	± 0,15
D Curl opening	2,72	minimum
E Countersink radius	0,23	reference
F Countersink depth	6,35	± 0,15
G Panel height	2,04	reference
H Chuck wall angle	8°35'	
J Inside curl diameter	57,66	minimum

Ends identification : See EPDS-END-ID

Compound specification : See EPDS-COMPOUND

Document No : **EPDS-202-CDL-LOE-01**

Manufacturing Plant :

Revision

Date

Mont, Waterford, Naro, Lublin

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24/09/2017

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PRODUCT DATA SHEET APPROVAL

	Name	Date	Signature
Engineering			
CTS			
Quality			