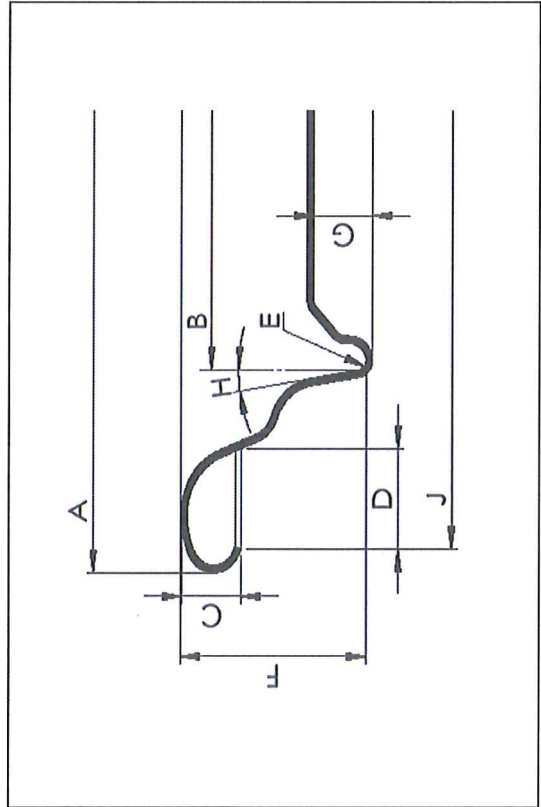
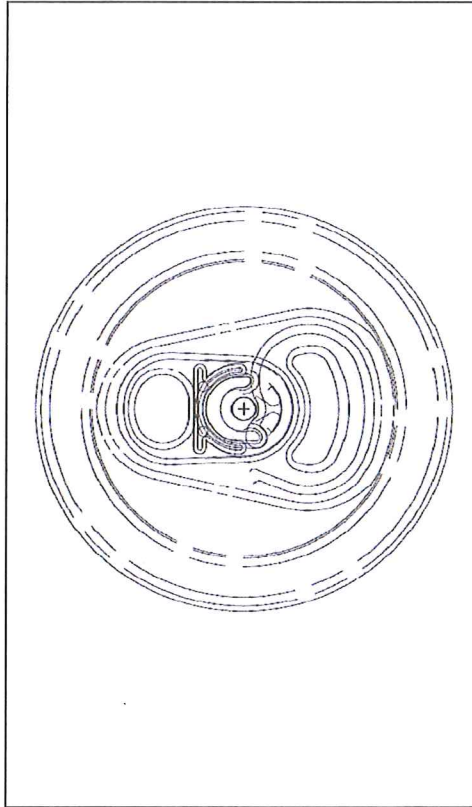




Ball Corporation
Beverage Packaging
Europe

PRODUCT DATA SHEET



PRODUCT DESCRIPTION




200 (50 mm diameter)
CDL Large Opening End

All dimensions are in millimetres and are reference unless stated otherwise.

Material :	0,203 / 0,208 mm
Buckle :	620 kPa minimum
Missile :	550 kPa minimum
Sponginess maximum :	44 mm per 650 ends (standard tab)
A Curl diameter	56,90 ± 0,25
B Countersink diameter	45,03 reference
C Curl height	2,07 ± 0,15
D Curl opening	2,72 minimum
E Countersink radius	0,69 reference
F Countersink depth	6,35 ± 0,15
G Panel height	2,04 reference
H Chuck wall angle	9,75°
J Inside curl diameter	55,25 minimum
Ends identification :	See EPDS-END-ID
Compound specification :	See EPDS-COMPOUND

Document No :	EPDS-200-CDL-LOE-01	
Manufacturing Plant :	Revision	Date
Waterford	02	23/10/2018

PRODUCT DATA SHEET APPROVAL

	Name	Date	Signature
Engineering	F. André-Guern	23/10/2018	
CTS	FUCHSMAUTHEN	24/1/18	
Quality	VANISAMAKIS	20/11/18	

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